



# ReVolution

#### I FULLY AUTOMATED HIGH SPEED POSI-JOIST™ PRESS

- → CNC controlled positioning of the Posi-Strut<sup>™</sup> webs for precise and accurate placement.
- → Utilises a unique and patented vertical pressing station.
- → Capable of over 1800m in a single shift, and manufacturing individual joists of up to 11m.
- → Faster setup and manufacturing times.



## **TECHNICAL INFORMATION**

### ReVolution **I IN FEED & OUT**

11m Long joist can be made. Servo driven feeder PLC controlled. Step conveyor feeds single frames as

#### **WEB LOCATION**

A servo powered central carrier takes the full and half webs via pneumatic suction and places them against electromagnets on the press platen. All PLC controlled. Strut sizes PS8, PS9, PS10 & PS12.

#### PRESSURE AND CAPACITY

Hydraulic Power pack. Total Power 19.5 kW (47A). Platten size 800mm x 380mm.

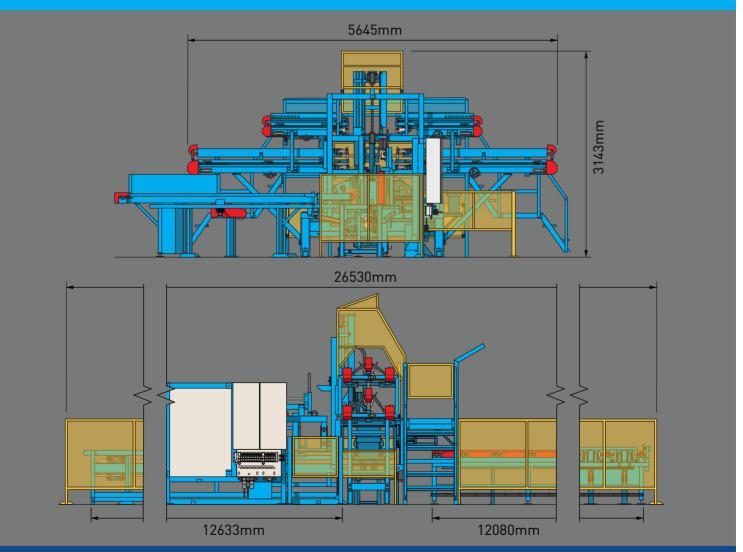
#### PHYSICAL DATA

Overall length: Approximately 26m with 11m infeed

Overall width: Approximately 7m

#### AUTOMATION

Plc driven with servo drives and PC touch screen interface.



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